
JEFFREY BODDIE, CSSGB

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SUMMARY

A broad-minded and enterprising quality assurance manager with global in-depth experience in manufacturing operations, process development, project management, 21 CFR Parts 210-211 cGMPs, ISO 9001, change management, strategic planning, and compliance auditing of policies and procedures. Additional capabilities include plant and facilities operations, research and development, program management, and goal setting. Displays exceptional problem-solving and analytical skills to develop top-performing and highly productive workforces and maximize potential. An innovative, personable, and dynamic leader who empowers an organization to achieve/surpass goals, increase profitability, and enhance business growth.

EDUCATION / PROFESSIONAL CERTIFICATIONS

GEORGIA INSTITUTE OF TECHNOLOGY, Atlanta, Georgia

CORNELL UNIVERSITY, Ithaca, New York

AMERICAN SOCIETY OF QUALITY

M.S., Electrical Engineering, 1987

B.S., Electrical Engineering, 1985

CSSGB, 2018

AREAS OF EXPERTISE

ISO 9001 QMS,

Interpersonal Leadership Coaching,

SAP Supply Chain Management (SCM)

21 CFR Parts 210/211 cGMPs,

Total Productive Maintenance,

Computer Systems Validation Compliance (Part 11; Annex 11)

Failure Investigations / Root Cause Analysis /CAPA

SAP Quality Management (QM) Tools,

Lean Manufacturing,

Process and Equipment Validation

EXPERIENCE

DURACELL INC./BERKSHIRE HATHAWAY, Cleveland, Tennessee

Site Quality Assurance and Material Process Development Manager, 2016-2018

Partnered with site and corporate leadership teams to enable packaging organization to deliver Best-in-Class customer service and quality performance during consolidation and shutdown of packaging and distribution sites. Led the transformation of quality management and material movement processes for packaging materials and our production operations.

- Championed continuous improvement tools yielding a positive \$900,000 improvement in Operating Income
- Transitioned 3 new material supply chains resulting in \$10,200,000 reduction of inventory (55% decrease)
- Generated risk assessment tools to manage right-sizing of inspection programs for operational teams, resulting in 20% reduction in inspection times.

DURACELL INC./PROCTER & GAMBLE, Cleveland, Tennessee

Site Quality Assurance Leader, 2014-2016

Provided quality management development and coaching for 60 direct/indirect quality leaders across multiple plants in producing packaging and batteries for 20 countries. Partnered with site leadership teams to develop and deliver quality objectives for site operational teams. Provided change management reviews for the delivery and validation of new equipment and processes across sites. Developed and delivered quality procedures based on 21 CFR Part 210-211 cGMPs, ISO 9001, and P&G Corporate standards.

- Received 2015 Key Manager Award for 73% reduction in global supply chain product deviations during previous year.
- Received 2014 Key Manager Award for outstanding leadership in 88% reduction in product on hold and 44% decrease in time of product on hold.
- Generated framework for the elimination of cell aging through process mapping and quality assurance tools, resulting in savings potential of \$1,200,000 and five days of inventory.

PROCTER & GAMBLE, Cincinnati, Ohio

Corporate Quality Assurance Digital Systems Leader, 2011-2014

Delivered CFR Part 11 and Annex 11 compliant solutions to global manufacturing facilities. Co-led development of material supplier auditing solution for global manufacturing teams. Implemented standardized CAPA digital tools at all company global manufacturing sites. Defined and developed user/system requirements for software developers. Assisted 120 manufacturing sites in developing/delivering training on business processes for managing corrective/preventative actions solutions and digital platform.

- Received 2012 Key Manager Award for delivery of global corrective/preventative actions for digital platform at 144 global manufacturing sites in 13 months, enabling improved CAPA performance, metrics, compliance, and visibility for site quality assurance managers and leaders.
- Increased and optimized use of digital media solutions, training 2,000 global users of quality-based information systems in 22 countries.
- Led information technology improvement projects, reducing regulatory concerns for company's global consumer products.

Baby Care Process Development Pilot Plant Manager, 2006-2011

Managed Baby Care process development pilot facility. Provided access to manufacturing scaled equipment and resources for research and development associates conducting material/equipment trials for Baby Care innovation program. Provided coaching and development for 12 process development scientists who owned major platforms for diaper manufacturing equipment.

- Received 2008 Key Manager Award for leading Lean innovation improvement project to create and champion small batch learning programs for pilot plant operations, resulting in 40% increase in execution of learning plans.
- Advocated for two candidates for promotion to management positions in research and development areas.
- Transformed pilot plant operations into global capability organization, resulting in 75% consolidation and reduction of satellite areas.
- Responsible for capital and cost management outlooks to ensure process affordability.

ADDITIONAL EXPERIENCE – PROCTER AND GAMBLE

COVERGIRL COSMETICS, Hunt Valley, Maryland, **Cosmetics Quality Assurance Operations Manager, 2001-2006.** Provided quality oversight and decision making for two drug manufacturing sites and distribution center responsible for production/shipment of North America cosmetics and pharmaceutical products. Oversaw development and continuous improvement of quality management systems per 21 CFR Parts 210, 211 cGMPs and P&G's corporate quality assurance capability programs. Provided coaching to 85 direct/indirect company employees on quality system failure analysis, resulting in 55% reduction in failures and \$800,000 in cost savings across eight contract manufacturing sites and two plants.

COVERGIRL COSMETICS, Hunt Valley, Maryland, **Cosmetics Packaging Department Manager, 1997-2001.** Managed powder cosmetics packaging operations consisting of over 200 employees. Developed and implemented Lean flow production to demand inventory reduction plans, resulting in \$10,000,000 in finished goods savings. Coached and developed 15 site quality leaders on developing compliant packaging work processes for North America cosmetics products. Generated learning plans to integrate total productive maintenance solutions and high-performance work systems, delivering throughput gains of 10%.

THE FOLGER COFFEE COMPANY AND SUNNY DELIGHT BEVERAGE CO., Sherman, Texas, **Instant Operations and Site Facilities Manager, 1991-1997.** Initiated first-ever total productive maintenance program for production operation (65 employees), resulting in 25% improvement in equipment uptime. Led team of 15 technicians responsible for maintaining utilities of production, plant security, and process safety systems in juice and coffee production businesses.

LUVS DIAPER, Albany, Georgia, **Manufacturing Operations and Electrical Maintenance, 1987-1991.** Managed team of 90 technicians operating three production lines to produce diapers for southern region of U.S.